

Removal of Chromium (VI) From Aqueous Solution using Chemically-Modified Sweet Lime (*Citrus Limetta*) Peels as Adsorbent

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Abstract

Chromium is toxic metal which is introduced in to the ecosystem as a result of various industrial operations like leather tanning, textile, electroplating, metal finishing, paint industry, chromate preparation, etc. Since the Cr(VI) is priority toxic, mutagenic, carcinogenic, non-biodegradable and can accumulate in the tissues, the presence and release of this element through the effluents is associated with dangerous effect on life cycle. Thus, in this research work adsorption of Cr(VI) ions on raw Citrus limetta peels (RCLP) and chemically modified Citrus limetta peels (CMCLP) has been studied by using batch adsorption technique. To evaluate the different batch parameters like pH, initial concentration, adsorbent dose and contact time Citrus limetta peels were investigated. Results show that all parameters effect on the adsorption removal of Cr(VI) ion. The maximum removal of Cr(VI) was found at pH 1, initial concentration 20 mg/L, equilibrium time 120 minutes, adsorbent dose 150 mg. Pseudo second order kinetic model is followed by kinetic data. Langmuir and Freundlich isotherm model were followed by dsorption data but best fitting model is Freundlich isotherm. The maximum Cr (VI) removal were found to be 186.08 mg/g and 228.1 mg/g for raw Citrus limetta peels and chemically modified Citrus limetta peels respectively. Sample characterization before and after adsorption was analyzed by FT-IR, XRD and Boehm titration. From the experimental result it can be concluded that the raw Citrus limetta peels and chemically modified Citrus limetta peels can be employed as low-cost alternative commercial adsorbent to removal of Cr(VI) from waste water.

Key words: *Cr(VI), adsorption isotherm, batch experiment, Citrus limetta*

Introduction

Pollution is the process of mixing of unwanted factors in natural resource. There are different types of pollution. Most of them water pollution is a one of the digest problem of environment. Water is the most vital elements among the natural resources, and crucial for the survival of all living organisms but increasing urbanization and industrialization have negative implications for water bodies. Various types of ill effects of pollutions are due to each types of pollutants on human, plants, animals and ecology.^{1,2} Heavy metal pollution is one of the main problem because they are non-biodegradable. Naturally heavy metals are release from rock-forming, ore, minerals, soil, sediments and mining process. Cr(VI) also

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releases from different types of industries like metallurgy, battery manufacturing, mine, drainage, chemical manufacturing, leather tanning and electroplating industries etc.,^{3,4}

Heavy metals (sp. wt. $>5.0\text{g/cm}^3$), which are heavier than water, are considered as toxic pollutants due to their toxicity occurs even in low concentrations of about 1.0- 10 mg/L. For human, Cr(VI) is known astoxic, carcinogenic and mutagenic by the inhalation of Cr(VI) compounds. The international agency for research on cancer (IARC) has classified Cr(VI) compounds in group I as carcinogenic to human.^{5,6,7}

In most of the countries, have their own strict legislations to control water pollution. Various regulatory system has set the maximum prescribed limits for the discharge of toxic heavy metals in aquatic system. The prescribed limits of heavy metals (*mg/L*) by WHO are 5-15(Zn), 0.05-05(Cu), 0.1(Cd), 0.1(Pb), 0.1-1.0(Fe),0.05-0.5(Mn) and 0.05-0.5(Cr)^{8,9,10}.

The chromium exists in different oxidation state, Cr(III) and Cr(VI) are most common due to their stability in water. In contaminant environment, dominant toxicity of Cr(VI) is due to the presence in the form of acid chromate (HCrO_4^-), chromate (CrO_4^{2-}) and dichromate ($\text{Cr}_2\text{O}_7^{2-}$) ions than the other valence states.^{11,12}

Chromium generally used in different industry as planting, alloying, tanning of animal hides, inhibition of water corrosion, textile, dyes, pigments, ceramic glazes, refractory bricks and pressure treated lumber. Due to these wide anthropogenic uses of chromium the environmental contamination has been increasing. Chromium is poisons, carcinogenic and different diseases causing element. It causes cancer, anuria, nephritis, gastro intestinal ulceration, perforation in partition of nose, affects the central nervous system, causes respiratory trouble and lung tumor by inhaled, so study on removal of heavy metal pollutions are increasing challenges.^{2,4,13}

In order to overcome such pollution from industrial waste water various type of physical, chemical and biological methods are available, some of them are chemical precipitation, ion exchange, reduction, electrochemical precipitation, solvent extraction, membrane separation, evaporation, foam separation coagulation, flotation, crystallization and ultrafiltration, one of them bioadsorption method is most important.^{14,15}

Bioadsorption has been emerged as an attractive process due to its ease to handle and efficiency for removing toxic substances.¹⁶ Bioadsorption is a most convenient treatment method because it includes low cost high efficiency of metal removal, minimization of chemical biological sludge, no additional substituents required, regeneration of bioadsorbent, and Eco friend.¹⁷

Citrus limetta fruits are very famous in all season for juice, commonly known as sweet limes.¹⁸ *Citrus limetta* fruits choose as the bioadsorbents for removal of hexavalent chromium from water, which is common waste, highly effective possibility of metal recover; no need for any additional nutrient require for metal recovery from waste water⁶. The composition of *Citrus limetta* peel contains soluble sugar a pectin as main component. The *Citrus limetta* peel is a fact constituted by soluble sugar is 16.9%, weight of starch is 3.75%, weight of fiber(cellulose) is 9.221%,weight. of hemicellulose 10.5%,weight of lignin is 0.84%, weight of pectin is 42.5%, ashes 3.5% fats are 19.5% weight of protein 6.5% by weight.^{19,20}

The bioadsorption capacity of bio adsorbent can determine by varying, concentration of Cr(VI) solution, pH of solution, adsorbent dose, effect of contact time and temperature keeping other constant. The amount of Cr(VI) adsorbed per unit mass of adsorbent is measured by the relation ^{6,19,21}

$$q_e = \frac{C_i - C_e}{W} \times V \text{ (mg/g)} \dots\dots\dots(1)$$

where,

W= weight of adsorbent (g)

C_i = initial concentration of adsorbate (mg/L)

C_e = equilibrium concentration of adsorbate (mg/L)

V = volume of adsorbate (L)

The percent removal of Cr(VI) can be calculated as follows^{16,21,22}

$$\text{Percentage removal (R\%)} = \frac{C_i - C_e}{C_i} \times 100 \% \dots\dots\dots(2)$$

where,

C_i = initial concentration of adsorbate (mg/L)

C_e = equilibrium concentration of adsorbate (mg/L)

Experimental Methods

Chemical and Instruments

All the chemical reagents were of LR/AR grade and used without any further purification. Some used chemicals were hydrochloric acid (HCl), sulphuric acid (H₂ SO₄), Diphenyl carbazide [Co (NH.NHC₆H₅)₂], buffer tablet of pH 4 and pH 9.2 and potassium dichromate solution (K₂ Cr₂ O₇) and instruments used in lab were weighing balance: D-72336, Balingen Germany, hot air oven, pH meter: 101, Sieve: 150 μm, Spectrophotometer: ELICO/SL177, shaker-FLASK SHAKER SF1-UK, volumetric flask and Whatman filter paper.

Preparation of Bioadsorbents

Raw *Citrus limetta* Peels Powder

Citrus limetta peels were collected from fruit juice shop near the Banesawor Kathmandu. The collected peels were washed with distilled water and then kept to dry for two-week in sunlight. After complete drying, it was grinded and screened. The grinded peels powder was passed through sieves of size 150 μm.

Chemically Modified *Citrus limetta* Peels Powder

The grinded *Citrus limetta* peels were treated with concentrated sulphuric acid solution to improve the efficiency of metal uptake for this 50 g of raw peels powder was treated with concentrated sulphuric acid solution for 48 hours in shaker with continuous shaking at 120 rpm. After repeated decantation and filtration, the chemically modified biomass was washed with distilled water until the neutral pH value of filtrate. Then the modified biomass was dried on oven at 80 °C to get constant mass and which was stored in air tight bottle.

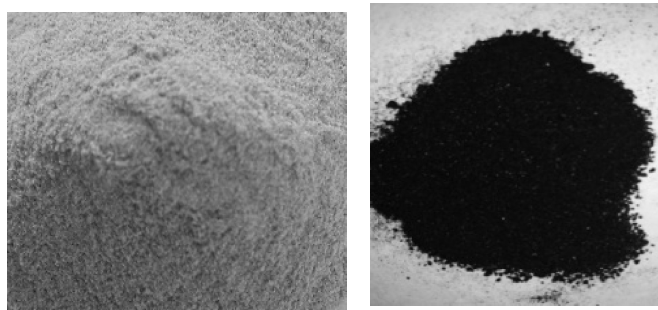


Figure 1: (i) RCLP

(ii) CMCLP

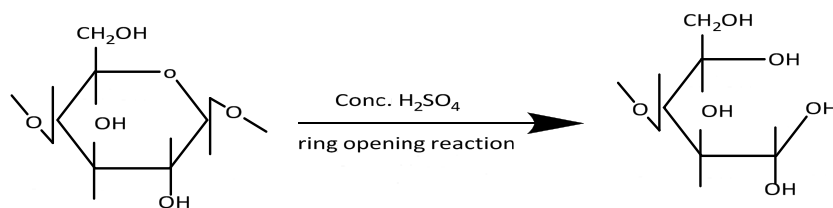


Figure 2: Plausible reaction scheme for charring with sulphuric acid¹³

Preparation of Stock Solution

Stock solution (1000 ppm) of potassium dichromate ($\text{K}_2 \text{Cr}_2 \text{O}_7$) was prepared by dissolving 2.45 gram $\text{K}_2 \text{Cr}_2 \text{O}_7$ was taken in 1000 mL volumetric flask and dissolve in 0.1N nitric acid and make up to mark.

Results and Discussion

Characterization of Bioadsorbent

FT-IR Analysis

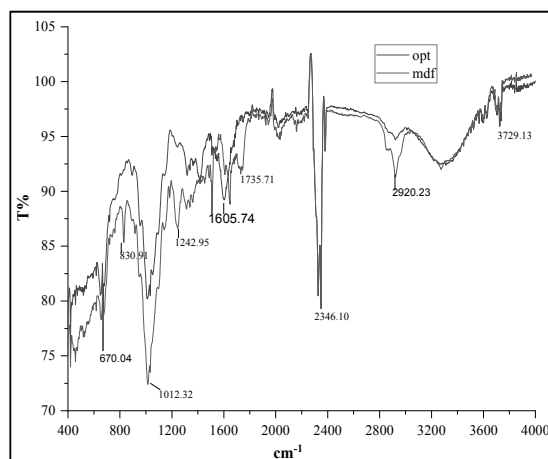


Figure 3: FT-IR spectrum of CMCLP and MACLP

FT-IR analysis for modified sample is shown in Figure 3, from the figure and from data analysis, it is clear that lots of change have been done, like band at

1735 cm^{-1} have been shifted to 1600.92 cm^{-1} , which is due to the conversion of methyl ester and non-ionic carboxyl group into ionic form by reaction with concentrated sulphuric acid. Another change was new peak appeared at 1415.75 cm^{-1} and 1315.45 cm^{-1} which indicates that there is presence of alcohol, carboxylic acid, ester and ether etc.,^{6,10,12,19}

XRD Analysis

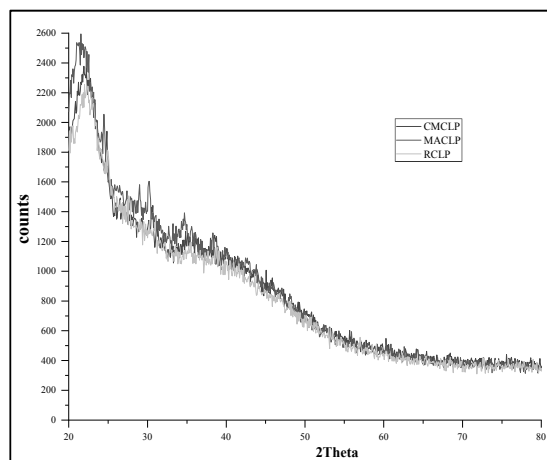


Figure 4: XRD analysis data for RCLP, CMCLP and MACLP

XRD graph of bioadsorbent are given in Figure 4, from the graph, it can be said that morphology of bioadsorbent is amorphous nature.

Boehm Titration

Boehm technique was applied to characterized the surface chemical properties of RCLP and CMCLP. There are various assumptions to calculate the surface acidic and basic group. In this technique, it was assumed that acidic group are generally could only be neutralized by NaOH and all the basic group would be neutralized by HCl. Table 1 shows the summary of the properties of the surface functional group through the Boehm titration. The significant increase in acidic group in comparison to the basic group suggest that the majority of the functional group on the adsorbent surface are acidic. The more acidic groups indicating present of more oxygenated functional groups, give rise to higher adsorption of heavy metals.^{12,22,23}

Table 1: Boehm’s titration data for RCLP and CMCLP

Bio sorbent	Boehm’s titration method	
	Acidic (<i>mmol/g</i>)	Basic (<i>mmol / g</i>)
RCLP	0.041	0.034
CMCLP	0.058	0.025

**Batch Adsorption Experiments
Preparation of Calibration Curve**

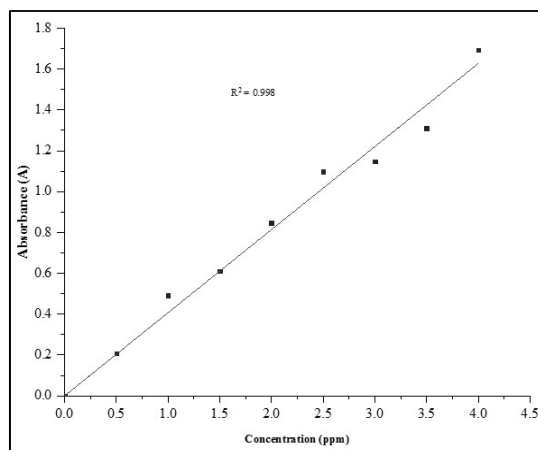


Figure 5: Absorbance versus concentration of Cr (VI) in ppm

Diphenyl-carbazide complex method was used to determine λ_{max} . Here the maximum absorption of Cr (VI) - DPCI complex was found at 540 nm. The calibration curve of Cr (VI) was determined at λ_{max} , 540 nm by varying the concentration of Cr(VI)-DPCI complex solution as shown in Figure 5, which helps to determine directly measurable range by method of standard addition and dilution.

Effect of pH

Figure 6 shows the removal of Cr(VI) at various pH range, applying other parameters constant. Maximum adsorption of Cr(VI) ions observed at pH 1 for RCLP and CMCLP. At lower pH, the surface of adsorbent is highly protonated, which allows the electrostatic interaction with predominant anionic form ($HCrO_4^-$, CrO_4^{2-} and $Cr_2O_7^{2-}$) of Cr(VI). In acidic range, these anions have greater affinity towards hydrogen ions present on the surface of bioadsorbent. As the pH increases OH^- also increases on surface and solution, so both OH^- and $HCrO_4^-$ ions compete to each other and removal of Cr(VI) is decreases.²¹

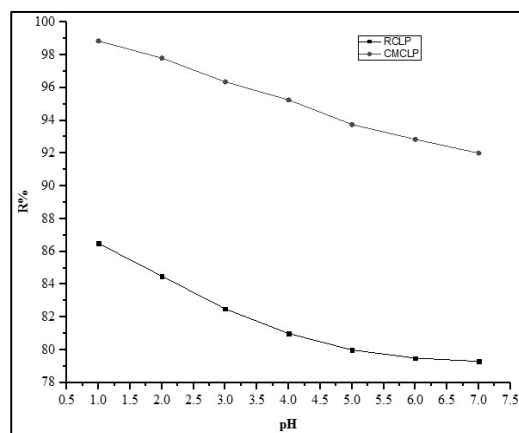


Figure 6: Effect on pH on the adsorption of Cr(VI) onto RCLP and CMCLP

Effect of Concentration

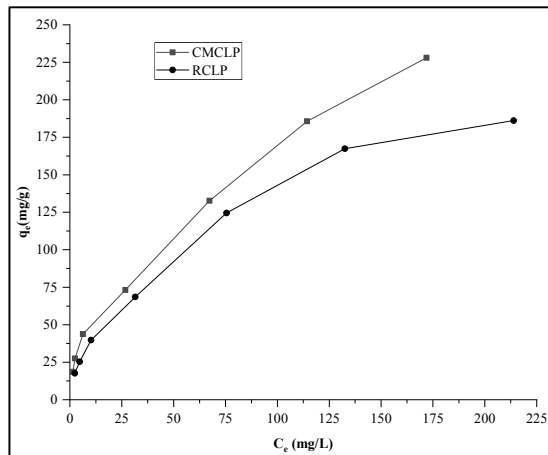


Figure 7: Effect of initial concentration on the adsorption of Cr(VI) onto RCLP and CMCLP

The amount of chromium adsorbed (q_e) increase with increasing initial concentration of test solution, whereas removal percent (R%) decrease with increasing initial metal ion concentration. This type of result is mainly due to the interaction of ions with binding sites and significant driving force ions.^{15,19,21}

Effect of Adsorbent Dose

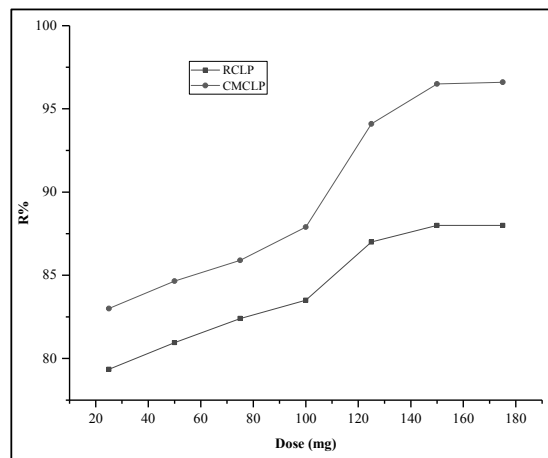


Figure 8: Effect of adsorbent dose on adsorption of Cr(VI) onto RCLP and CMCLP

The result from indicates that, the percent removal of Cr(VI) increasing with increase in the adsorbent dose but unit adsorption decreases with increase in dose, it is mainly due to the aggregation and number of active sites available for bioadsorption. The adsorption rate of CMCLP is higher in comparison of RCLP as shown in fig 8. It is mainly due to the increase of active sites, better exchange rate and increasement of new functionality by chemical modification.^{20,24}

Effect of Contact time

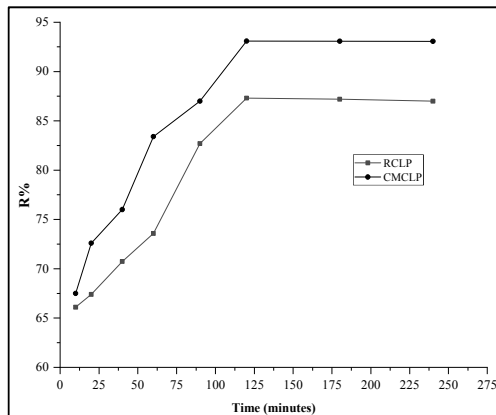


Figure 9: Effect of contact time on the adsorption of Cr(VI) onto RCLP and CMCLP

Figure 9 shows that percentage removal is increasing up to the 120 minutes then remaining constant, is due to available of large surface area of bioadsorbent and high concentration gradient at initial time, after that active sites of adsorbent get exhausted.^{9,19}

Adsorption Isotherm

Adsorption isotherm is a process of metal uptake per unit mass of adsorbent to equilibrium adsorbate concentration in the bulk of fluid phase based on homogeneity or heterogeneity nature of adsorbent, interaction between the adsorbate species and adsorbent and types of coverage. Usually adsorption data can be analyzed by the adsorption isotherm model. Such as Langmuir and Freundlich isotherms. These isotherms relate metal uptake per unit mass of adsorbent (q_e) to the equilibrium adsorbate concentration in the bulk fluid phase (C_e).^{4,25}

Langmuir Isotherm

Langmuir isotherm is based on the assumption that “maximum adsorption occurs when a saturated monolayer of solute molecules is present on the adsorbent surface”. The energy of adsorbent is constant and there is no migration of adsorbate molecules in the surface plane.^{4, 18,26,27}

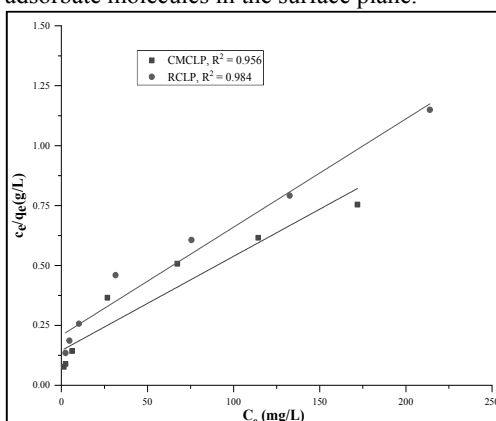


Figure 10: Langmuir adsorption isotherm for the adsorption of Cr(VI) onto RCLP and CMLCP

The R_L values from Langmuir isotherm model found to be 0.68 and 0.67 for RCLP and CMCLP respectively. Which belong to range $0 < R_L < 1$, which is indicated that the process is favorable and adsorption data well fit in Langmuir adsorption isotherm.

Freundlich Adsorption Isotherm

The Freundlich isotherm helps to determine the equilibrium relationship between solid and liquid phase capacity based on multilayer adsorption properties consisting heterogeneous surface of adsorbent.^{9, 28, 29}

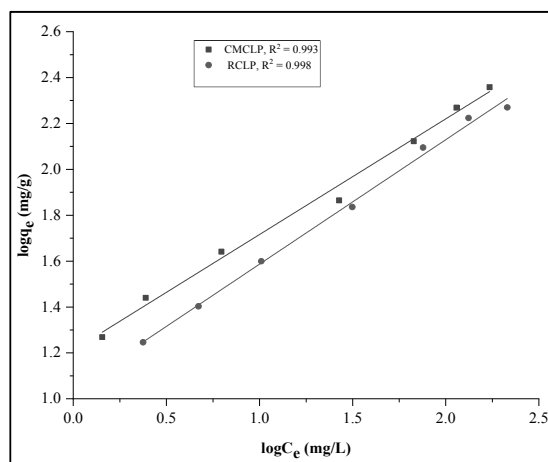


Figure 11: Freundlich adsorption isotherm for the adsorption of Cr(VI) onto RCLP and CMCLP

Freundlich isotherm the values of $1/n$ equals to 0.54 and 0.50 for RCLP and CMCLP respectively and lies between 0 and 1, which indicated that Freundlich isotherm also followed by the resulting data. The comparison between correlation coefficient values of Langmuir and Freundlich adsorption isotherm indicate that Freundlich adsorption isotherm is better than Langmuir adsorption isotherm.^{12,14}

Table 2: Langmuir and Freundlich parameters for the adsorption of Cr(VI) onto RCLP and CMCLP

Adsorbent	Exp. q_m (mg/g)	Langmuir isotherm			Freundlich isotherm		
		q_m (mg/g)	b (mg/L)	R^2	K (mg/g)	$1/n$	R^2
RCLP	186.0	221.2	0.025	0.984	10.9	0.543	0.998
CMCLP	228.1	254.4	0.027	0.956	16.29	0.502	0.993

Batch Kinetic Studies

The adsorption kinetics explain the reaction process along time to reach the equilibrium. Which is depends upon the different chemical and physical properties of bio sorbent materials. Which is also influence the sorption mechanism in order to identify the mechanism of sorption. There is some useful model to use at different experimental condition for the sorption process.^{9,19, 24, 28}

Pseudo First Order Model

This is the first equation for the sorption process based on solid capacity. This model can be expressed as

$$\frac{dq_t}{dt} = K_1(q_e - q_t) \dots \dots \dots (9)$$

Equation (9) can be integrated for the boundary condition then

$$t = 0, q_t = 0, t = t, q_t = q_t$$

$$\log(q_e - q_t) = \log q_e - \frac{K_1}{2.303} t \dots \dots (10)$$

Where, q_t is the amount of solute on the surface of adsorbent at time 't' and q_e is the amount of adsorbent at equilibrium and K_1 is the equilibrium rate constant of pseudo first order. q_e and K_1 are calculated by using the intercept and slope on $\log (q_e - q_t)$ against time (minutes) plots.

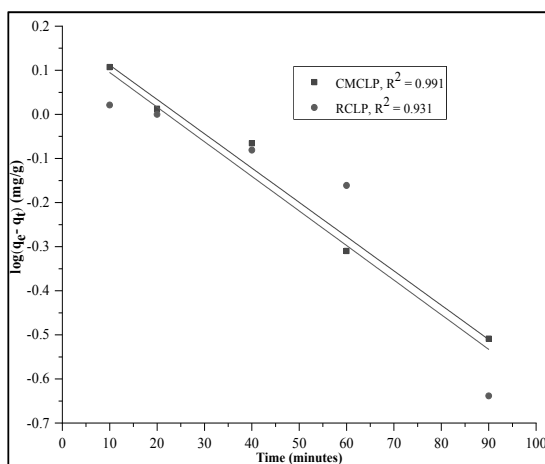


Figure 12: Pseudo first order kinetic model for adsorption of Cr(VI) onto RCLP and CMCLP

Pseudo Second Order Model

The pseudo second order model can be expressed as

$$\frac{dq}{dt} = K_2(q_e - q_t)^2 \dots (11)$$

By integrating equation (11), for boundary condition rearranging it to obtain the linearized form we get, $t = 0, q_t = 0, t = t, q_t = q_t$

$$\frac{t}{q_t} = \frac{1}{K_2 q_e^2} + \frac{1}{q_e} t \dots (12)$$

$$V_o = K_2 q_e^2 \dots \dots \dots (13)$$

Then, equation (12) will be $\frac{t}{q_t} = \frac{1}{V_o} + \frac{1}{q_e} t \dots \dots (14)$

Where, K_2 is the equilibrium rate constant and V_0 is the initial sorption rate. The equilibrium constant can be determined by plotting t/q_t versus 't'.^{3,4,9,21}

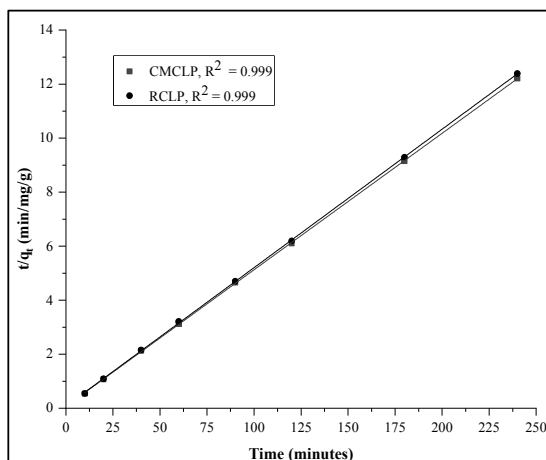


Figure 13: Pseudo second order kinetic model for adsorption of Cr (VI) onto RCLP and CMCLP

Second Order Model

The second order model can be expressed as

$$\frac{dq}{dt} = K'_2(q_e - q_t)^2 \dots \dots (15)$$

This equation can be further simplified as

$$\frac{1}{q_e - q_t} = \frac{1}{q_e} + K'_2 t \dots \dots (16)$$

Where, K'_2 is the second order constant for adsorption (g/mg), 't' is the contact time and q_e amounts of metal ion adsorbed at time 't' and at equilibrium time respectively. The plot of $\frac{1}{q_e - q_t}$ and q_t are versus 't' gives a straight line with slope equal to K'_2 and intercept $\frac{1}{q_e}$. This linearity of these plots indicates the applicability of these model's capacities.^{20,29}

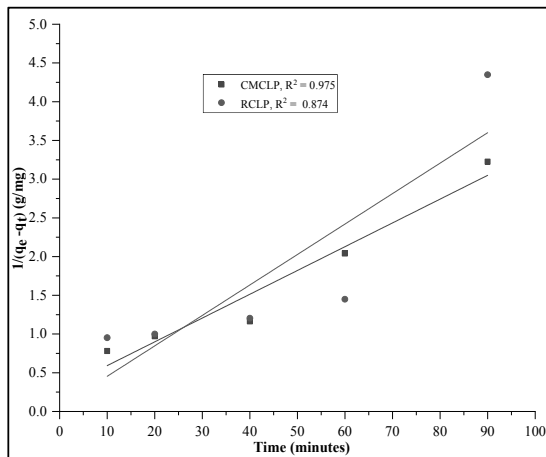


Figure14: Second order kinetic model for adsorption of Cr(VI) onto RCLP and CMCLP Table

Table 3: kinetic parameter for the bio sorption with correlation coefficient

Adsorb-ent	q_{exp} (mg / g)	Pseudo first order			Pseudo second order			Second order		
		K_1 min^{-1}	q_e (mg / g)	R^2	K_2 (g/Min. Mg)	q_e mg/g	R^2	K'_2	q_e mg/g	R^2
RCLP	19.37	1.8×10^{-2}	1.49	0.93	3.4×10^{-2}	19.5	0.99	3.9×10^{-2}	16.64	0.87
CMCLP	19.66	1.7×10^{-2}	1.54	0.99	3.4×10^{-2}	19.8	0.99	3.0×10^{-2}	3.50	0.97

Conclusions

The optimum adsorption capacity of RCLP and CMCLP were achieved at initial pH (1), initial concentration (20 mg/L) of Cr(VI), equilibrium time (120 minutes) and dose (150 mg). The maximum adsorption capacity of RCLP and CMCLP were found to be 186 mg/L and 228.1 mg/L respectively. The adsorption data tested both for Langmuir and Freundlich adsorption isotherm, most of the parameter indicates that it follows both Langmuir and Freundlich adsorption isotherm model but best fitting isotherm is Freundlich adsorption isotherm. Experimental data show that the best kinetic model is pseudo second order. Sample characters were analyzed by FT-IR, XRD and Boehm titration, from the FT-IR different functional group were identified, from XRD- amorphous nature of bioadsorbent was observed. And from Boehm titration more acidic functional group were detected in the surface of adsorbent.

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